

## Vitrigens. I

## Synthesis and Characterization of Low Molecular Weight Organic Glasses

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**Abstract.** New low molecular weight organic materials with a strong tendency towards glass formation and glass temperatures above room temperature were synthesized. These materials consist of twin molecules where two bulky groups, *i.e.* carbazole (**Ca**), 3,6-dibromocarbazole (**DBrCa**), 2,3-benzocarbazole (**BC**), 1,2-benzo-3,4-dihydrocarbazole (**BCDH**),

phenothiazine (**Ph**), 1,8-naphthalic acid anhydride (**NI**), and pyrene-1-aldehyde (**PY**) have been linked by flexible or semi-flexible aliphatic or aromatic central units. Their structure-glass temperature relationship and some relations between thermodynamic parameters and amorphous properties are discussed.

Low molecular weight organic compounds which are able to form stable glasses are a new class of materials and have recently found interest for optical and/or electric devices [1, 2]. Generally, such devices require thin organic films with a good film homogeneity. Monocrystalline thin films without any structural imperfections are thus considered to be ideal. However, it is very difficult to form monocrystalline thin films of complex organic functional molecules with a thickness less than 100 nm. Moreover, polycrystalline films always have grain boundaries of various sizes, which cause serious structural defects. An alternative approach to form uniform organic films are amorphous (glassy) organic thin films.

The glassy state of low molecular weight organic compounds was first described by Tammann at the end of the 19th century [3]. In the following years many studies have been carried out on glasses that also included some organic materials [4, 5]. However, only few groups of nonpolymeric amorphous molecules with glass transition temperatures higher than room temperature are known.

Systematic studies on such stable low molecular weight organic glasses presenting a new class of amorphous materials began since 1990 by Wirth [6], Shirota [7, 8] *et al.* and Naito [9]. The molecular design of such molecules includes above all star-shaped and twin molecules.

### Synthesis of Twin Molecules

The concept used in this investigation includes twin mol-

ecules of the type Q–Y–Q where two identical bulky groups Q were linked by a central group Y (symmetric twins), which can be selected to be flexible or semi-flexible. This type of molecules allows to introduce a broad range of further modifications by length, flexibility and shape of the central link.

The following bulky groups were used: Carbazole, 3,6-dibromocarbazole, 1,2-benzo-3,4-dihydrocarbazole, 2,3-benzocarbazole, phenothiazine, 1,8-naphthalic anhydride and pyrene-1-aldehyde.

Carbazole-, 3,6-dibromocarbazole-, 1,2-benzo-3,4-dihydrocarbazole-, 2,3-benzocarbazole- and phenothiazine-twins were synthesized by deprotonation of the N-H-bond with sodium hydride in *N*-methyl-pyrrolidone as solvent in the first step. The so formed anions can react with various  $\alpha, \omega$ -dihalogen compounds in a nucleophilic substitution to give the twin molecules.

Pyrene-1-aldehyde- and 1,8-naphthalic anhydride-twins were synthesized by a condensation reaction with  $\alpha, \omega$ -diamino compounds under water separation. Table 1 gives an overview of the synthesized products.

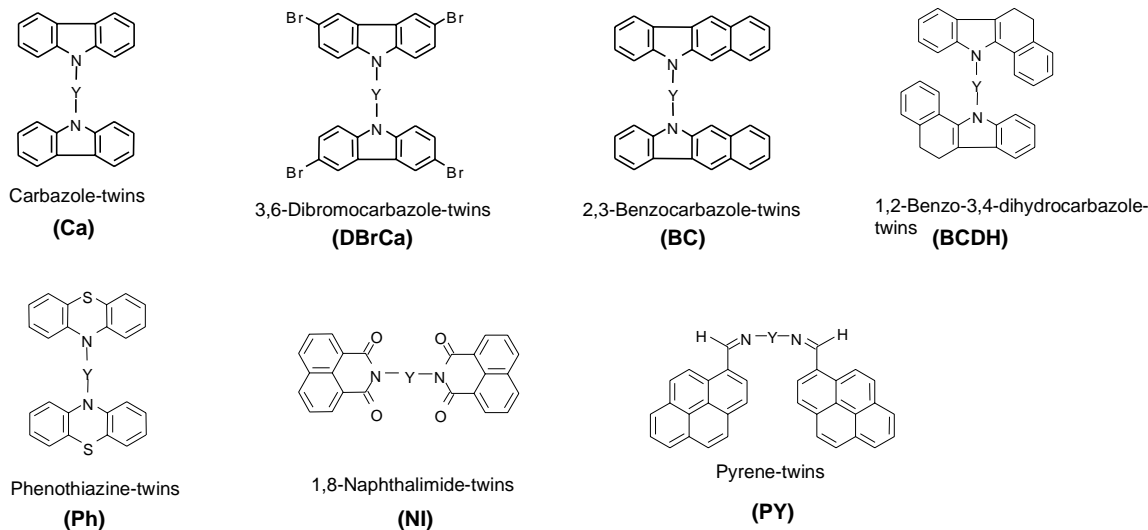
The melting points ( $T_m$ ) and glass transition temperatures ( $T_g$ ) of the synthesized products are shown by the following tables 2–8.

### Comparative View of the Synthesized Compounds

#### *Relation between Melting Point and Glass Transition Temperature*

It is known from polymers that the factors which determine the melting temperature, *e.g.* rigidity of the polymer chain, polar groups and substituents on the main chain also influence the glass transition temperature [10].

General structures of the synthesized compounds:

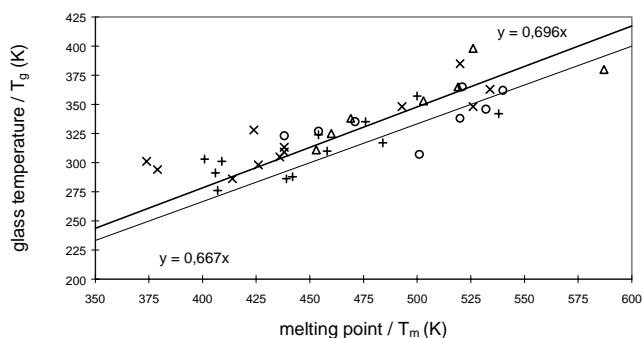


This behaviour can be described roughly by the well-known Beaman-Boyer rule [11].

$$T_g/T_m \approx 2/3$$

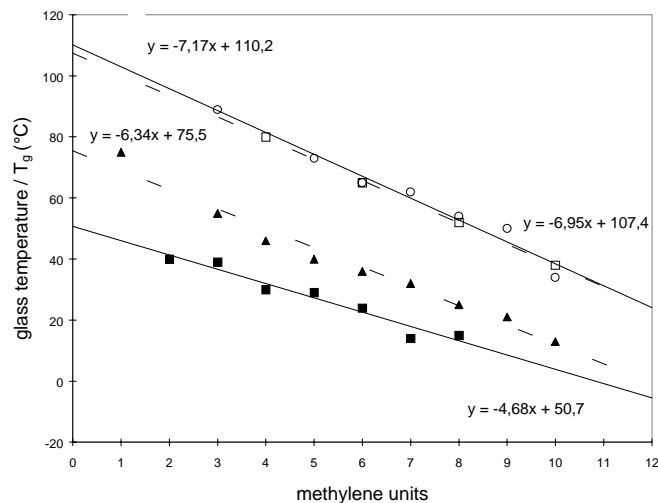
Fig. 1 shows the dependence of  $T_g$  on  $T_m$  for some low molecular weight organic glasses of this paper. The ratio  $T_g/T_m \approx 2/3$  is nearly confirmed, but a general statement is not possible, because the scattering of the values in all series of compounds is relatively high.

### Comparison of the Twins with Aliphatic Bridges

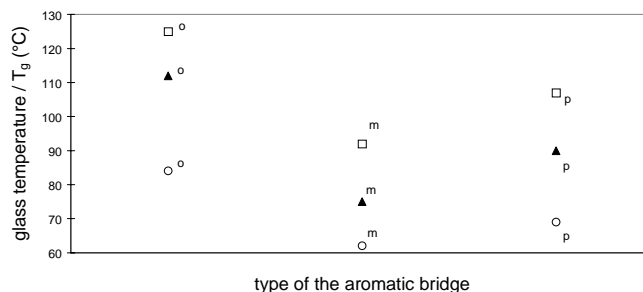


**Fig. 1** Glass transition temperature of ( $T_g$ ) and melting point ( $T_m$ ) of carbazole- (+), 3,6-dibromocarbazole- (x), 2,3-benzocarbazole- ( $\Delta$ ) and 1,2-benzo-3,4-dihydrocarbazole-twins (o).

All investigated series of twins with aliphatic bridges show a similar dependence between glass transition temperature and length of the bridge. With increasing bridge length the glass transition temperature is decreasing. In the examined regions the dependence is nearly linear (Fig. 2).



**Fig. 2** Glass transition temperature and length of the aliphatic bridge of 3,6-dibromo-carbazole-twins (o), 2,3-benzocarbazole-twins ( $\square$ ), 1,2-benzo-3,4-dihydrocarbazole-twins ( $\blacktriangle$ ) and pyrene-twins ( $\blacksquare$ ).



**Fig. 3** Dependence between glass transition temperature and type of the aromatic bridge (o = ortho, m = meta, p = paraphenylene) for carbazole- (o), 2,3-benzocarbazole- ( $\square$ ) and 1,2-benzo-3,4-dihydrocarbazole- ( $\blacktriangle$ ) twins.

**Table 1** Synthesized compounds: carbazole-, 3,6-dibromocarbazole-, 2,3-benzocarbazole-, 1,2-benzo-3,4-dihydrocarbazole-, phenothiazine-, 1,8-naphthalimide- and pyrene-twins

Bridge Y	Ca	DBrCa	BC	BCDH	Ph	NI	PY
—	—	—	—	—	—	—	PY-0
—CH <sub>2</sub> —	Ca-1	DBrCa-1	—	BCDH-1	Ph-1	NI-2	PY-2
—(CH <sub>2</sub> ) <sub>3</sub> —	Ca-3	DBrCa-3	—	BCDH-3	Ph-3	NI-3	PY-3
—(CH <sub>2</sub> ) <sub>4</sub> —	Ca-4	DBrCa-4	BC-4	BCDH-4	Ph-4	NI-4	PY-4
—(CH <sub>2</sub> ) <sub>5</sub> —	Ca-5	DBrCa-5	—	BCDH-5	Ph-5	NI-5	PY-5
—(CH <sub>2</sub> ) <sub>6</sub> —	Ca-6	DBrCa-6	BC-6	BCDH-6	Ph-6	NI-6	PY-6
—(CH <sub>2</sub> ) <sub>7</sub> —	Ca-7	DBrCa-7	—	BCDH-7	Ph-7	NI-7	PY-7
—(CH <sub>2</sub> ) <sub>8</sub> —	Ca-8	DBrCa-8	BC-8	BCDH-8	Ph-8	NI-8	PY-8
—(CH <sub>2</sub> ) <sub>9</sub> —	Ca-9	DBrCa-9	—	BCDH-9	Ph-9	NI-9	—
—(CH <sub>2</sub> ) <sub>10</sub> —	Ca-10	DBrCa-10	BC-10	BCDH-10	Ph-10	NI-10	—
—(CH <sub>2</sub> ) <sub>12</sub> —	—	—	—	—	—	NI-12	PY-12
	Ca-O	—	—	BCDH-O	—	—	—
	Ca-OX	DBrCa-OX	BC-OX	BCDH-OX	Ph-OX	—	—
	Ca-MX	DBrCa-MX	BC-MX	BCDH-MX	Ph-MX	NI-MX	PYDAMX
	Ca-PX	DBrCa-PX	BC-PX	BCDH-PX	Ph-PX	NI-PX	PYDAPX
	—	—	—	—	—	NI-MP	—
	—	—	—	—	—	NI-PP	—
	—	—	—	—	—	NI-ME	PYDADPM
	—	—	—	—	—	NI-ET	PYDADB
	—	—	—	—	—	—	PYDADC
	—	—	—	—	—	—	PYDADPE
	—	—	—	—	—	—	PYDANA

Fig. 3 shows the changes of the glass transition temperature for three selected systems with aromatic bridges.

In all systems the *ortho* bridged compounds exhibit the highest values for  $T_g$  and the meta bridged compounds the lowest. Presently, there is no explanation for this fact.

### Relations between Glass Transition Temperatures and Thermodynamic Parameters

The search for low molecular weight organic glasses with high glass transition temperatures would be simplified when rules were known for suitable molecular structures obtained by theoretical considerations. The melting points ( $T_m$ ) and glass transition tempera-

tures ( $T_g$ ) of the synthesized products are shown by the tables 2–8.

Naito and Miura have established semiempirically and confirmed experimentally [9, 12] the following relationship:

$$T_g = \frac{B'}{C * \Delta} \frac{1}{\sum \frac{\Delta S_{tr,m}}{N}} = \frac{h_g}{\sum \frac{\Delta S_{tr,m}}{N}} \quad (1)$$

In this equation  $h_g$  stands for a material family constant corresponding to the activation energy for heavy atom rearrangements;  $\sum \Delta S_{tr,m}$  means the sum of all entropies

pies of fusion and of phase transition for a crystalline sample between  $T_g$  and  $T_m$ , and  $N$  is the number of heavy atom per molecule except hydrogen atoms.

**Table 2** Melting points and glass transition temperatures of the synthesized 3,6-carbazole-twins (**Ca**)

Name	Abbrev.	$T_m$ (°C)	$T_g$ (°C)
Bis(carbazol-9-yl)methane	<b>Ca-1</b>	325	–
1,3-Bis(carbazol-9-yl)propane	<b>Ca-3</b>	185	37
1,4-Bis(carbazol-9-yl)butane	<b>Ca-4</b>	211	44
1,5-Bis(carbazol-9-yl)pentane	<b>Ca-5</b>	181	51
1,6-Bis(carbazol-9-yl)hexane	<b>Ca-6</b>	128	30
1,7-Bis(carbazol-9-yl)heptane	<b>Ca-7</b>	136	28
1,8-Bis(carbazol-9-yl)octane	<b>Ca-8</b>	169	15
1,9-Bis(carbazol-9-yl)nonane	<b>Ca-9</b>	166	13
1,10-Bis(carbazol-9-yl)decane	<b>Ca-10</b>	134	3
1,8-Bis(carbazol-9-yl)-3,6-dioxaoctane	<b>Ca-O</b>	133	18
1,2-Bis[(carbazol-9-yl)methyl]benzene	<b>Ca-OX</b>	227	84
1,3-Bis[(carbazol-9-yl)methyl]benzene	<b>Ca-MX</b>	203	62
1,4-Bis[(carbazol-9-yl)methyl]benzene	<b>Ca-PX</b>	265	69

**Table 3** Melting points and glass transition temperatures of the synthesized 3,6-dibromocarbazole-twins (**DBrCa**)

Name	Abbrev.	$T_m$ (°C)	$T_g$ (°C)
Bis(3,6-dibromocarbazol-9-yl)-methane	<b>DBrCa-1</b>	350 (dec.)	–
1,3-Bis(3,6-dibromocarbazol-9-yl)-propane	<b>DBrCa-3</b>	267	89
1,4-Bis(3,6-dibromocarbazol-9-yl)-butane	<b>DBrCa-4</b>	329 (dec.)	–
1,5-Bis(3,6-dibromocarbazol-9-yl)-pentane	<b>DBrCa-5</b>	259	73
1,6-Bis(3,6-dibromocarbazol-9-yl)-hexane	<b>DBrCa-6</b>	247	65
1,7-Bis(3,6-dibromocarbazol-9-yl)-heptane	<b>DBrCa-7</b>	198	62
1,8-Bis(3,6-dibromocarbazol-9-yl)-octane	<b>DBrCa-8</b>	181	54
1,9-Bis(3,6-dibromocarbazol-9-yl)-nonane	<b>DBrCa-9</b>	165	50
1,10-Bis(3,6-dibromocarbazol-9-yl)-decane	<b>DBrCa-10</b>	228	34
1,2-Bis[(3,6-dibromocarbazol-9-yl)methyl]-benzene	<b>DBrCa-OX</b>	dec.	–
1,3-Bis[(3,6-dibromocarbazol-9-yl)methyl]-benzene	<b>DBrCa-MX</b>	248	92
1,4-Bis[(3,6-dibromocarbazol-9-yl)methyl]-benzene	<b>DBrCa-PX</b>	dec.	–

**Table 4** Melting points and glass transition temperatures of the synthesized 2,3-benzocarbazole-twins (**BC**)

Name	Abbrev.	$T_m$ (°C)	$T_g$ (°C)
1,4-Bis(2,3-benzocarbazol-9-yl)-butane	<b>BC-4</b>	230	80
1,6-Bis(2,3-benzocarbazol-9-yl)-hexane	<b>BC-6</b>	196	65
1,8-Bis(2,3-benzocarbazol-9-yl)-octane	<b>BC-8</b>	187	52
1,10-Bis(2,3-benzocarbazol-9-yl)-decane	<b>BC-10</b>	180	38
1,2-Bis[(2,3-benzocarbazol-9-yl)methyl]benzene	<b>BC-OX</b>	253	125
1,3-Bis[(2,3-benzocarbazol-9-yl)methyl]benzene	<b>BC-MX</b>	246	92
1,4-Bis[(2,3-benzocarbazol-9-yl)methyl]benzene	<b>BC-PX</b>	314	107

**Table 5** Melting points and glass transition temperatures of the 1,2-benzo-3,4-dihydrocarbazole-twins (**BCDH**)

Name	Abbrev.	$T_m$ (°C)	$T_g$ (°C)
Bis(1,2-benzo-3,4-dihydrocarbazol-9-yl)-methane	<b>BCDH-1</b>	220	75
1,3-Bis(1,2-benzo-3,4-dihydrocarbazol-9-yl)-propane	<b>BCDH-3</b>	151	55
1,4-Bis(1,2-benzo-3,4-dihydrocarbazol-9-yl)-butane	<b>BCDH-4</b>	242	46
1,5-Bis(1,2-benzo-3,4-dihydrocarbazol-9-yl)-pentane	<b>BCDH-5</b>	165	40
1,6-Bis(1,2-benzo-3,4-dihydrocarbazol-9-yl)-hexane	<b>BCDH-6</b>	165	36
1,7-Bis(1,2-benzo-3,4-dihydrocarbazol-9-yl)-heptane	<b>BCDH-7</b>	163	32
1,8-Bis(1,2-benzo-3,4-dihydrocarbazol-9-yl)-octane	<b>BCDH-8</b>	153	25
1,9-Bis(1,2-benzo-3,4-dihydrocarbazol-9-yl)-nonane	<b>BCDH-9</b>	106	21
1,10-Bis(1,2-benzo-3,4-dihydrocarbazol-9-yl)-decane	<b>BCDH-10</b>	141	13
1,8-Bis(1,2-benzo-3,4-dihydrocarbazol-9-yl)-3,6-dioxaoctane	<b>BCDH-O</b>	101	28
1,2-Bis[(1,2-benzo-3,4-dihydrocarbazol-9-yl)methyl]benzene	<b>BCDH-OX</b>	247	112
1,3-Bis[(1,2-benzo-3,4-dihydrocarbazol-9-yl)methyl]benzene	<b>BCDH-MX</b>	253	75
1,4-Bis[(1,2-benzo-3,4-dihydrocarbazol-9-yl)methyl]benzene	<b>BCDH-PX</b>	261	90

**Table 6** Melting points and glass transition temperatures of the phenothiazine-twins (**Ph**)

Name	Abbrev.	$T_m$ (°C)	$T_g$ (°C)
Bis(phenothiazin-10-yl)methane	<b>Ph-1</b>	243	70
1,3-Bis(phenothiazin-10-yl)propane	<b>Ph-3</b>	161	48
1,4-Bis(phenothiazin-10-yl)butane	<b>Ph-4</b>	187	34
1,5-Bis(phenothiazin-10-yl)pentane	<b>Ph-5</b>	97	24
1,6-Bis(phenothiazin-10-yl)hexane	<b>Ph-6</b>	163	20
1,7-Bis(phenothiazin-10-yl)heptane	<b>Ph-7</b>	92	17
1,8-Bis(phenothiazin-10-yl)octane	<b>Ph-8</b>	144	11
1,9-Bis(phenothiazin-10-yl)nonane	<b>Ph-9</b>	78	8
1,10-Bis(phenothiazin-10-yl)decane	<b>Ph-10</b>	91	4
1,2-Bis[(phenothiazin-10-yl)methyl]-benzene	<b>Ph-OX</b>	225	61
1,3-Bis[(phenothiazin-10-yl)methyl]-benzene	<b>Ph-MX</b>	207	48
1,4-Bis[(phenothiazin-10-yl)methyl]-benzene	<b>Ph-PX</b>	245	54

**Table 7** Melting points and glass transition temperatures of the 1,8-naphthalimide-twins (**NI**)

Name	Abbrev.	$T_m$ (°C)	$T_g$ (°C)
1,2-Bis(1,8-naphthalimido)ethane	<b>NI-2</b>	375	–
1,3-Bis(1,8-naphthalimido)propane	<b>NI-3</b>	319	–
1,4-Bis(1,8-naphthalimido)butane	<b>NI-4</b>	346	–
1,5-Bis(1,8-naphthalimido)pentane	<b>NI-5</b>	274	67
1,6-Bis(1,8-naphthalimido)hexane	<b>NI-6</b>	262	59
1,7-Bis(1,8-naphthalimido)heptane	<b>NI-7</b>	191	42
1,8-Bis(1,8-naphthalimido)octane	<b>NI-8</b>	206	37
1,9-Bis(1,8-naphthalimido)nonane	<b>NI-9</b>	175	30
1,10-Bis(1,8-naphthalimido)decane	<b>NI-10</b>	173	29
1,12-Bis(1,8-naphthalimido)dodecane	<b>NI-12</b>	166	25
1,3-Bis(1,8-naphthalimido)benzol	<b>NI-MP</b>	371	161
1,4-Bis(1,8-naphthalimido)benzol	<b>NI-PP</b>	dec.	–
1,3-Bis[(1,8-naphthalimido)methyl]-benzol	<b>NI-MX</b>	327	–
1,4-Bis[(1,8-naphthalimido)methyl]-benzol	<b>NI-PX</b>	423	–
4,4'-Bis(1,8-naphthalimido)diphenylmethane	<b>NI-ME</b>	427	170
4,4'-Bis(1,8-naphthalimido)-1,2-diphenylethane	<b>NI-ET</b>	454 (dec.)	–

**Table 8** Melting points and glass transition temperatures of the pyrene-twins (PY)

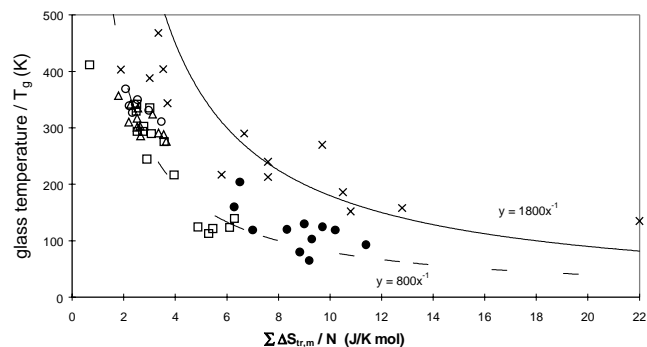
Name	Abbrev.	$T_m$ (°C)	$T_g$ (°C)
Pyren-1-aldehydazine	<b>PY-0</b>	311	100
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-1,2-ethylenediamine	<b>PY-2</b>	238	40
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-1,3-propylenediamine	<b>PY-3</b>	189	39
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-1,4-butylenediamine	<b>PY-4</b>	230	30
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-1,5-pentylenediamine	<b>PY-5</b>	141	29
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-1,6-hexylenediamine	<b>PY-6</b>	150	24
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-1,7-heptylenediamine	<b>PY-7</b>	134	14
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-1,8-octylenediamine	<b>PY-8</b>	167	15
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-1,12-dodecylenediamine	<b>PY-12</b>	131	8
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-a,a'-diamino-m-xylylene	<b>PYDAMX</b>	168	79
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-a,a'-diamino-p-xylylene	<b>PYDAPX</b>	209	95
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-4,4'-diaminocyclohexylmethane	<b>PYDADC</b>	246	81
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-4,4'-diaminodiphenylether	<b>PYDADPE</b>	212	83
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-4,4'-diaminodiphenylmethane	<b>PYDADPM</b>	232	86
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-4,4'-diaminodiphenylmethane	<b>PYDADB</b>	293 (dec.)	–
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-4,4'-diaminodibenzyl	<b>PYDANA</b>	345 (dec.)	–
<i>N,N'</i> -Bis[(pyren-1-yl)methylidene]-1,5-naphthylenediamine			

**Table 9** Experimental and calculated values and numbers N of non-hydrogen atoms for carbazole- and 3,6-dibromocarbazole-twins

Compound	$\sum \Delta H_{tr,m}$ (kJ/mol)	N	$\sum \Delta S_{tr,m}/N$ (J/K/mol)
<b>Ca-3</b>	29.2	29	2.20
<b>Ca-4</b>	36.5	30	2.52
<b>Ca-5</b>	43.9	31	3.12
<b>Ca-6</b>	37.7	32	2.63
<b>Ca-7</b>	34.0	33	2.52
<b>Ca-8</b>	53.4	34	3.55
<b>Ca-9</b>	40.8	35	2.66
<b>Ca-10</b>	53.4	36	3.65
<b>Ca-O</b>	46.2	34	3.35
<b>Ca-OX</b>	30.4	34	1.79
<b>Ca-MX</b>	41.1	34	2.54
<b>Ca-PX</b>	41.5	34	2.27
<b>DBrCa-3</b>	43.5	33	2.44
<b>DBrCa-5</b>	47.4	35	2.55
<b>DBrCa-6</b>	46.1	36	2.46
<b>DBrCa-7</b>	38.8	37	2.23
<b>DBrCa-8</b>	51.7	38	3.00
<b>DBrCa-9</b>	40.3	39	2.36
<b>DBrCa-10</b>	70.2	40	3.50
<b>DBrCa-MX</b>	41.4	38	2.09

The necessary data for the examination of equation 1 can be obtained from DSC-measurements. The values for  $\sum \Delta S_{tr,m}$  can be calculated from

$$\Delta S_{tr} = \frac{\Delta H_{tr}}{T_{tr}}$$

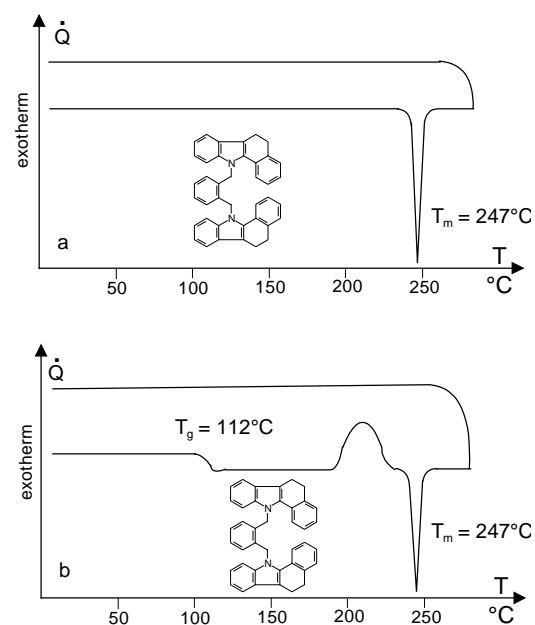


**Fig. 4** Glass temperature ( $T_g$ ) and transition entropies ( $\sum \Delta S_{tr,m}/N$ ) for carbazole-twins ( $\Delta$ ) and 3,6-dibromocarbazole-twins ( $\circ$ ) and for some aromatic ( $\square$ ) and aliphatic ( $\bullet$ ) systems and polyhydroxy ( $\times$ ) compounds examined by Naito and Miura [9, 12].

with the enthalpy of phase transition  $\Delta H_{tr}$  and the phase transition temperature  $T_{tr}$ . Table 9 shows the calculated entropy values and the other necessary data for the examination of equation 1 for carbazole- and 3,6-dibromocarbazole-twins.

Fig. 4 shows the relation between glass transition temperature and transition entropies for carbazole- and 3,6-dibromocarbazole-twins and the values for some aromatic, aliphatic and polyhydroxy compounds investigated by Naito and Miura.

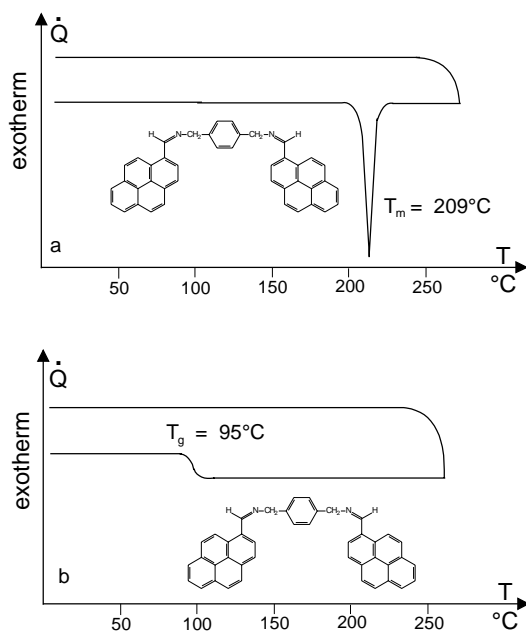
As can be seen, equation 1 describes approximately the behaviour of carbazole- and 3,6-dibromocarbazole-twins. The glass transition temperatures of the carbazole- and the 3,6-dibromocarbazole-twins fulfil equa-



**Fig. 5** DSC-curves from BCDH-OX; (a) first heating, (b) second heating (heating rate: 10 °C/min)

**Table 10** Carbazole-twins (Ca)

Compound	yield (%)	$T_m$ (°C)	MS	NMR
<b>Ca-1</b>	70	325 lit. [13] 314–315	$C_{25}H_{18}N_2$ (346.4) $m/z = 346$ ( $M^+$ )	$^1H$ NMR (300 MHz, DMSO- $d_6$ ): $\delta$ (ppm) = 7.13 (s, 2H, $-CH_2-$ ), 7.20–7.25 (t, 4H, Ar-H), 7.38–7.43 (t, 4H, Ar-H), 7.67–7.70 (d, 4H, Ar-H), 8.17–8.19 (d, 4H, Ar-H).
<b>Ca-3</b>	32	185 lit. [14]: 186	$C_{27}H_{22}N_2$ (374.5) $m/z = 374$ ( $M^+$ )	$^1H$ NMR (300 MHz, DMSO- $d_6$ ): $\delta$ (ppm) = 2.23–2.28 (quin, 2H, $N-CH_2-CH_2-$ ), 4.46–4.51 (t, 4H, $N-CH_2-$ ), 7.16–7.21 (t, 4H, Ar-H), 7.37–7.42 (t, 4H, Ar-H), 7.48–7.51 (d, 4H, Ar-H), 8.13–8.16 (d, 4H, Ar-H).
<b>Ca-4</b>	57	211 lit. [14]: 208	$C_{28}H_{24}N_2$ (388.5) $m/z = 388$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 1.91–1.98 (m, 4H, $N-CH_2-CH_2-$ ), 4.17–4.23 (m, 4H, $N-CH_2-$ ), 7.20–7.28 (m, 8H, Ar-H), 7.40–7.46 (t, 4H, Ar-H), 8.07–8.10 (d, 4H, Ar-H).
<b>Ca-5</b>	71	181 lit. [14]: 184	$C_{29}H_{26}N_2$ (402.5) $m/z = 402$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 1.39 (m, 2H, $-CH_2-$ ), 1.78 (m, 4H, $N-CH_2-CH_2-$ ), 4.32 (m, 4H, $N-CH_2-$ ), 7.18 (m, 4H, Ar-H), 7.41–7.50 (m, 8H, Ar-H), 8.12–8.14 (d, 4H, Ar-H).
<b>Ca-6</b>	83	128 lit. [14]: 128	$C_{30}H_{28}N_2$ (416.6) $m/z = 416$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 1.22–1.27 (m, 4H, $-CH_2-$ ), 1.67–1.72 (m, 4H, $-CH_2-$ ), 4.08–4.12 (t, 4H, $N-CH_2-$ ), 7.15–7.25 (m, 8H, Ar-H), 7.35–7.41 (t, 4H, Ar-H), 8.04–8.06 (d, 4H, Ar-H).
<b>Ca-7</b>	71	136	$C_{31}H_{30}N_2$ (430.6) $m/z = 430$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 1.32(s, 6H, $-CH_2-$ ), 1.79–1.84 (m, 4H, $N-CH_2-CH_2-$ ), 4.21–4.26 (t, 4H, $N-CH_2-$ ), 7.19–7.24 (t, 4H, Ar-H), 7.34–7.36 (d, 4H, Ar-H), 7.42–7.47 (t, 4H, Ar-H), 8.08–8.11 (d, 4H, Ar-H).
<b>Ca-8</b>	75	169	$C_{32}H_{32}N_2$ (444.6) $m/z = 444$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 1.27–1.33 (m, 8H, $-CH_2-$ ), 1.76–1.85 (quin, 4H, $N-CH_2-CH_2-$ ), 4.22–4.27 (t, 4H, $N-CH_2-$ ), 7.19–7.24 (t, 4H, Ar-H), 7.35–7.38 (d, 4H, Ar-H), 7.42–7.47 (t, 4H, Ar-H), 8.08–8.10 (d, 4H, Ar-H).
<b>Ca-9</b>	79	166	$C_{33}H_{34}N_2$ (458.7) $m/z = 458$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 1.22–1.33 (m, 10H, $-CH_2-$ ), 1.78–1.87 (m, 4H, $N-CH_2-CH_2-$ ), 4.23–4.28 (t, 4H, $N-CH_2-$ ), 7.19–7.24 (t, 4H, Ar-H), 7.36–7.47 (m, 8H, Ar-H), 8.08–8.11 (d, 4H, Ar-H).
<b>Ca-10</b>	78	134	$C_{35}H_{36}N_2$ (472.7) $m/z = 472$ ( $M^+$ )	$^1H$ NMR (300 MHz, DMSO- $d_6$ ): $\delta$ (ppm) = 1.10–1.20 (m, 12H, $-CH_2-$ ), 1.72 (m, 4H, $N-CH_2-CH_2-$ ), 4.34–4.38 (t, 4H, $N-CH_2-$ ), 7.14–7.19 (t, 4H, Ar-H), 7.40–7.45 (t, 4H, Ar-H), 7.55–7.58 (d, 4H, Ar-H), 8.11–8.13 (d, 4H, Ar-H).
<b>Ca-O</b>	64	133	$C_{30}H_{28}N_2O_2$ (448.6) $m/z = 448$ ( $M^+$ )	$^1H$ NMR (300 MHz, DMSO- $d_6$ ): $\delta$ (ppm) = 3.27 (s, 4H, $-CH_2-$ ), 3.56–3.59 (t, 4H, $O-CH_2$ ), 4.33–4.37 (t, 4H, $N-CH_2-$ ), 7.14–7.20 (t, 4H, Ar-H), 7.36–7.41 (t, 4H, Ar-H), 7.47–7.49 (d, 4H, Ar-H), 8.11–8.13 (d, 4H, Ar-H).
<b>Ca-OX</b>	73	227	$C_{33}H_{24}N_2$ (446.6) $m/z = 446$ ( $M^+$ )	$^1H$ NMR (300 MHz, DMSO- $d_6$ ): $\delta$ (ppm) = 5.99 (s, 4H, $-CH_2-$ ), 6.06–6.11 (m, 2H, Ar-H), 6.85–6.90 (m, 2H, Ar-H), 7.24–7.29 (t, 4H, Ar-H), 7.44–7.49 (t, 4H, Ar-H), 7.63–7.65 (d, 4H, Ar-H), 8.25–8.27 (d, 4H, Ar-H).
<b>Ca-MX</b>	73	203	$C_{32}H_{24}N_2$ (446.6) $m/z = 446$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 5.39 (s, 4H, $-CH_2-$ ), 6.92–7.00 (t, 2H, Ar-H), 7.06–7.11 (t, 2H, Ar-H), 7.22–7.27 (t, 8H, Ar-H), 7.36–7.42 (t, 4H, Ar-H), 8.11–8.14 (d, 4H, Ar-H).
<b>Ca-PX</b>	83	265	$C_{32}H_{24}N_2$ (446.6) $m/z = 446$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 5.44 (s, 4H, $-CH_2-$ ), 7.01 (s, 4H, Ar-H), 7.20–7.25 (t, 4H, Ar-H), 7.28–7.31 (d, 4H, Ar-H), 7.37–7.42 (t, 4H, Ar-H), 8.09–8.11 (d, 4H, Ar-H).

**Fig. 6** DSC-curves from PYDAPX; (a) first heating, (b) second heating (heating rate: 10 °C/min)**Table 11** 3,6-Dibromocarbazole-twins (DBrCa)

Compound	Yield (%)	$T_m$ (°C)	Elemental analyses		
			calcd./	found:	
			C	H	N
<b>DBrCa-1</b>	53 (dec.)	350	45.36 45.40	2.13 1.94	4.23 4.29
<b>DBrCa-3</b>	58	267	47.00	2.63	4.06
<b>DBrCa-4</b>	62 (dec.)	329	47.05 47.76 48.03	2.37 2.86 2.64	4.12 3.98 3.97
<b>DBrCa-5</b>	67	259	48.50	3.09	3.90
<b>DBrCa-6</b>	67	247	48.83 49.22 49.11	2.99 3.30 3.21	3.84 3.83 3.83
<b>DBrCa-7</b>	77	198	49.90 50.05	3.51 3.31	3.75 3.77
<b>DBrCa-8</b>	75	181	50.56 50.66	3.71 3.62	3.68 3.71
<b>DBrCa-9</b>	71	165	51.19 51.26	3.91 3.74	3.62 3.64
<b>DBrCa-10</b>	70	228	51.82 52.15	4.09 3.84	3.56 3.59
<b>DBrCa-OX</b>	68	dec.	51.11 51.43	2.68 2.46	3.73 3.79
<b>DBrCa-MX</b>	64	248	51.11 51.41	2.68 2.49	3.73 3.75
<b>DBrCa-PX</b>	71	dec.	51.11 51.39	2.68 2.49	3.73 3.77

**Table 12** 2,3-Benzocarbazole-twins (BC)

Com-pound	Yield (%)	$T_m$ (°C)	MS	Elemental analyses calcd./found:		
				C	H	N
BC-4	78	230	$C_{36}H_{28}N_2$ (488,7) $m/z = 488$ ( $M^+$ )	88.49	5.78	5.73
BC-6	80	196	$C_{38}H_{32}N_2$ (516,7) $m/z = 516$ ( $M^+$ )	88.34	6.24	5.42
BC-8	78	187	$C_{40}H_{36}N_2$ (544,7) $m/z = 544$ ( $M^+$ )	88.20	6.66	5.14
BC-10	82	180	$C_{42}H_{40}N_2$ (572,8) $m/z = 572$ ( $M^+$ )	88.07	7.04	4.89
BC-OX	91	253	$C_{40}H_{28}N_2$ (536,7) $m/z = 536$ ( $M^+$ )	89.52	5.26	5.22
BC-MX	91	246	$C_{40}H_{28}N_2$ (536,7) $m/z = 536$ ( $M^+$ )	89.52	5.26	5.22
BC-PX	75	314	$C_{40}H_{28}N_2$ (536,7) $m/z = 536$ ( $M^+$ )	89.52	5.26	5.22

tion 1 with  $h_g = 800$  J/mol and show an analogous dependence of the glass transition temperature from the transition entropy as the aromatic compounds examined by Naito and Miura.

**Table 13** 1,2-Benzo-3,4-dihydrocarbazole-twins (BCDH)

Compound	Yield (%)	$T_m$ (°C)	MS	NMR
BCDH-1	68	220	$C_{33}H_{26}N_2$ (450,6) $m/z = 450$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 2.82–2.97 (m, 8H, $-CH_2-$ ), 6.88–6.90 (d, 4H, Ar-H), 6.97 (s, 2H, $-CH_2-$ ), 6.99–7.05 (m, 2H, Ar-H), 7.15–7.22 (m, 4H, Ar-H), 7.32–7.37 (m, 2H, Ar-H), 7.46–7.51 (m, 4H, Ar-H).
BCDH-3	50	151	$C_{35}H_{30}N_2$ (478,6) $m/z = 478$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 2.43–2.53 (quin, 2H, $-CH_2-$ ), 2.84–2.94 (m, 8H, $-CH_2-$ ), 4.40–4.45 (t, 4H, $N-CH_2-$ ), 7.08–7.21 (m, 10H, Ar-H), 7.25–7.30 (m, 4H, Ar-H), 7.54–7.57 (d, 2H, Ar-H).
BCDH-4	64	242	$C_{35}H_{32}N_2$ (492,7) $m/z = 492$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 1.91–1.96 (m, 4H, $-CH_2-$ ), 2.84–2.96 (m, 8H, $-CH_2-$ ), 4.36–4.38 (m, 4H, $N-CH_2-$ ), 7.09–7.25 (m, 10H, Ar-H), 7.30–7.33 (d, 2H, Ar-H), 7.41–7.44 (d, 2H, Ar-H), 7.54–7.56 (d, 2H, Ar-H).
BCDH-5	70	165	$C_{37}H_{34}N_2$ (506,7) $m/z = 506$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 1.37–1.45 (m, 2H, $-CH_2-$ ), 1.88–1.98 (m, 4H, $-CH_2-$ ), 2.85–2.98 (m, 8H, $-CH_2-$ ), 4.32–4.37 (t, 4H, $N-CH_2-$ ), 7.09–7.32 (m, 12H, Ar-H), 7.46–7.49 (d, 2H, Ar-H), 7.55–, 7.57 (d, 2H, Ar-H).
BCDH-6	74	165	$C_{38}H_{36}N_2$ (520,7) $m/z = 520$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 1.37–1.41 (m, 4H, $-CH_2-$ ), 1.83–1.88 (m, 4H, $-CH_2-$ ), 2.84–2.96 (m, 8H, $-CH_2-$ ), 4.29–4.34 (t, 4H, $N-CH_2-$ ), 7.08–7.30 (m, 12H, Ar-H), 7.46–7.49 (d, 2H, Ar-H), 7.53–, 7.56 (d, 2H, Ar-H).
BCDH-7	70	163	$C_{39}H_{38}N_2$ (534,7) $m/z = 534$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 1.39 (m, 6H, $-CH_2-$ ), 1.87–1.94 (m, 4H, $-CH_2-$ ), 2.86–2.99 (m, 8H, $-CH_2-$ ), 4.33–4.38 (t, 4H, $N-CH_2-$ ), 7.09–7.34 (m, 12H, Ar-H), 7.49–7.52 (d, 2H, Ar-H), 7.55–7.58 (d, 2H, Ar-H).
BCDH-8	18	153	$C_{40}H_{40}N_2$ (548,8) $m/z = 548$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 1.32 (m, 8H, $-CH_2-$ ), 1.87 (m, 4H, $-CH_2-$ ), 2.88–2.94 (m, 8H, $-CH_2-$ ), 4.30–4.35 (t, 4H, $N-CH_2-$ ), 7.08–7.33 (m, 12H, Ar-H), 7.48–7.56 (m, 4H, Ar-H).
BCDH-9	69	106	$C_{41}H_{42}N_2$ (562,8) $m/z = 562$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 1.27–1.34 (m, 10H, $-CH_2-$ ), 1.83–1.93 (quin, 4H, $-CH_2-$ ), 2.85–2.97 (m, 8H, $-CH_2-$ ), 4.30–4.36 (t, 4H, $N-CH_2-$ ), 7.08–7.34 (m, 12H, Ar-H), 7.49–7.56 (m, 4H, Ar-H).
BCDH-10	56	141	$C_{42}H_{44}N_2$ (576,8) $m/z = 576$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 1.25–1.34 (m, 12H, $-CH_2-$ ), 1.85–1.95 (quin, 4H, $-CH_2-$ ), 2.85–2.98 (m, 8H, $-CH_2-$ ), 4.32–4.37 (t, 4H, $N-CH_2-$ ), 7.08–7.35 (m, 12H, Ar-H), 7.50–7.57 (m, 4H, Ar-H).
BCDH-O	81	101	$C_{38}H_{36}N_2O_2$ (552,7) $m/z = 552$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 2.85–2.96 (m, 8H, $-CH_2-$ ), 3.52 (s, 4H, $O-(CH_2)_2-O$ ), 3.87–3.91 (t, 4H, $N-CH_2-CH_2-O$ ), 4.50–4.55 (m, 4H, $N-CH_2-$ ), 7.08–7.27 (m, 8H, Ar-H), 7.29–7.31 (d, 2H, Ar-H), 7.35–7.38 (d, 2H, Ar-H), 7.53–7.56 (d, 2H, Ar-H), 7.66–7.69 (d, 2H, Ar-H).
BCDH-OX	65	247	$C_{40}H_{32}N_2$ (540,7) $m/z = 540$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 2.96 (m, 8H, $-CH_2-$ ), 5.43 (s, 4H, $N-CH_2-$ ), 6.99–7.03 (m, 2H, Ar-H), 7.10–7.22 (m, 14H, Ar-H), 7.30–7.32 (m, 2H, Ar-H), 7.59–7.61 (d, 2H, Ar-H).
BCDH-MX	82	253	$C_{40}H_{32}N_2$ (540,7) $m/z = 540$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 2.94–2.96 (m, 8H, $-CH_2-$ ), 5.53 (s, 4H, $N-CH_2-$ ), 7.00–7.31 (m, 18H, Ar-H), 7.59–7.62 (m, 2H, Ar-H).
BCDH-PX	22	261	$C_{40}H_{32}N_2$ (540,7) $m/z = 540$ ( $M^+$ )	$^1H$ NMR (300 MHz, $CDCl_3$ ): $\delta$ (ppm) = 2.93–2.98 (m, 8H, $-CH_2-$ ), 5.57 (s, 4H, $N-CH_2-$ ), 7.10–7.32 (m, 18H, Ar-H), 7.59–7.62 (m, 2H, Ar-H).

The respective data for 1,2-benzo-3,4-dihydrocarbazole- and phenothiazine-twins fulfil equation 1 with  $h_g = 850$  J/mol resp. 700 J/mol.

## Experimental

### Differentialcalorimetric Measurements

Melting points and glass transitions were determined by differential scanning calorimetry (DSC) using a Du Pont 912 thermal analyzer. Samples of 5–10 mg as obtained from synthesis were heated in aluminium pans at a scan rate of 10 K/min under a nitrogen flow. Indium metal was used as a standard. During the first heating the melting points and their enthalpy changes were measured. After melting, the samples were cooled with a cooling rate of approximately 20 K/min. Products which underwent crystallization in this process were cooled rapidly after melting, with liquid nitrogen to form glasses. The resulting glasses were heated again under the same conditions to measure the glass transitions. Fig. 5 and 6 show two typical DSC-curves with and without recrystallization during the second heating.

### Characterization of the Products

<sup>1</sup>H NMR spectra were obtained with a Bruker WM-300 instrument and chemical shifts are given in parts per million downfield from Me<sub>4</sub>Si. Mass spectra (MS) were obtained with a Varian 311A instrument in the field-desorption modus. Elemental analyses were performed with a Perkin Elmer 240 element analyzer.

### Carbazole- (Ca), 3,6-Dibromocarbazole- (DBrCa), 2,3-Benzo-carbazole- (BC), 1,2-Benzo-3,4-dihydrocarbazole- (BCDH) and Phenothiazine-twins (Ph) (General Procedure)

In a 100 ml three necked round bottomed flask equipped with a reflux condenser and a dropping funnel 10 mmol starting compound were dissolved in 30 ml of 1-methyl-2-pyrrolidinone under a stream of nitrogen. Then the mixture was heated to 80 °C, and 12.5 mmol (0.7 g) potassium hydroxide were added. After 4 hours 5 mmol of the dihalogen compound dissolved in 20 ml 1-methyl-2-pyrrolidinone were added during 30 minutes. The reaction was stopped after 10 hours. After evaporation of the solvent the crude product was crystallized from toluene or a mixture of toluene and methanole. The isolated crystals were filtered and dried *in vacuo*.

The following dihalogen compounds were used: Dibromomethane, 1,3-dibromopropane, 1,4-dibromobutane, 1,5-dibromopentane, 1,6-dibromohexane, 1,7-dibromoheptane, 1,8-dibromooctane, 1,9-dibromononane, 1,10-dibromodecane, 1,2-bis(2-chloroethoxy)ethane, 1,2-bis(chloromethyl)benzene, 1,3-bis(chloromethyl)benzene, 1,4-bis(chloromethyl)benzene

In the following tables 10 to 16 the obtained products are characterized.

### Synthesis of 1,8-Naphthalimide-Twins (NI)

In a 500 ml three necked round-bottomed flask equipped with a water separator, reflux condenser and a dropping funnel were placed 3.96 g (20 mmol) 1,8-naphthalic anhydride dissolved in 200 ml Shellsol A<sup>®</sup> (high boiling hydrocarbon-mixture of Shell company; *b.p.* 160–175 °C). The reaction mixture was heated to reflux followed by addition of a solution of 10 mmol of the diamino compound dissolved in 50 ml Shellsol A<sup>®</sup> during a period of 1 hour. Then the solution was refluxed for 3 hours. After evaporation of the solvent the crude product was crystallized from dimethylsulfoxide. The isolated crystals were filtered and dried *in vacuo*.

The following diamino compounds were used: 1,2-diaminoethane, 1,3-diaminopropane, 1,4-diaminobutane, 1,5-diaminopentane, 1,6-diaminohexane, 1,7-diaminoheptane, 1,8-diaminooctane, 1,9-diaminononane, 1,10-diaminodecane, 1,12-diaminododecane, 1,3-diaminobenzene, 1,4-diaminobenzene, 1,3-bis(aminomethyl)benzene, 1,4-bis(aminomethyl)benzene, bis(4-aminophenyl)methane, 1,2-bis(4-aminophenyl)ethane.

### Synthesis of Pyrene-Twins (PY)

In a 500 ml three necked round-bottomed flask equipped with a water separator, reflux condenser and a dropping funnel were placed 2.30 g (10 mmol) pyrene-1-aldehyde dissolved in 100 ml toluene. The reaction mixture was heated to reflux followed by addition of a solution of 5 mmol of the diamino compound dissolved in 50 ml toluene over a period of 1 hour. Then the solution was refluxed for 3 hours. After cooling to room temperature the precipitated crystals were filtered, and the crude product was recrystallized from toluene and dried *in vacuo*.

**Table 14** Phenothiazine-twins (Ph)

Compound	Yield (%)	<i>T<sub>m</sub></i> (°C)	MS	Elemental analysis		
				calcd.: C	H	N
				found: C	H	N
<b>Ph-1</b>	67	243	C <sub>25</sub> H <sub>18</sub> N <sub>2</sub> S <sub>2</sub> (410,6) <i>m/z</i> = 410 (M <sup>+</sup> )	73.14 73.07	4.42 4.39	6.82 6.89
<b>Ph -3</b>	63	161	C <sub>27</sub> H <sub>22</sub> N <sub>2</sub> S <sub>2</sub> (438,6) <i>m/z</i> = 438 (M <sup>+</sup> )	73.94 73.82	5.06 4.99	6.39 6.43
<b>Ph -4</b>	49	187	C <sub>28</sub> H <sub>24</sub> N <sub>2</sub> S <sub>2</sub> (452,6) <i>m/z</i> = 452 (M <sup>+</sup> )	74.30 74.21	5.34 5.26	6.19 6.20
<b>Ph -5</b>	42	97	C <sub>29</sub> H <sub>26</sub> N <sub>2</sub> S <sub>2</sub> (466,7) <i>m/z</i> = 466 (M <sup>+</sup> )	74.64 74.59	5.62 5.60	6.00 6.05
<b>Ph -6</b>	41	163	C <sub>30</sub> H <sub>28</sub> N <sub>2</sub> S <sub>2</sub> (480,7) <i>m/z</i> = 480 (M <sup>+</sup> )	74.96 74.88	5.87 5.78	5.83 5.91
<b>Ph -7</b>	42	92	C <sub>31</sub> H <sub>30</sub> N <sub>2</sub> S <sub>2</sub> (494,7) <i>m/z</i> = 494 (M <sup>+</sup> )	75.26 75.21	6.11 6.09	5.66 5.66
<b>Ph -8</b>	36	144	C <sub>32</sub> H <sub>32</sub> N <sub>2</sub> S <sub>2</sub> (508,7) <i>m/z</i> = 508 (M <sup>+</sup> )	75.55 75.49	6.34 6.22	5.51 5.59
<b>Ph -9</b>	51	78	C <sub>33</sub> H <sub>34</sub> N <sub>2</sub> S <sub>2</sub> (522,8) <i>m/z</i> = 522 (M <sup>+</sup> )	75.82 75.78	6.56 6.47	5.36 5.43
<b>Ph -10</b>	52	91	C <sub>34</sub> H <sub>36</sub> N <sub>2</sub> S <sub>2</sub> (536,8) <i>m/z</i> = 536 (M <sup>+</sup> )	76.08 75.95	6.76 6.70	5.22 5.30
<b>Ph -OX</b>	60	225	C <sub>32</sub> H <sub>24</sub> N <sub>2</sub> S <sub>2</sub> (500,7) <i>m/z</i> = 500 (M <sup>+</sup> )	76.77 76.67	4.83 4.78	5.60 5.52
<b>Ph -MX</b>	57	207	C <sub>32</sub> H <sub>24</sub> N <sub>2</sub> S <sub>2</sub> (500,7) <i>m/z</i> = 500 (M <sup>+</sup> )	76.77 76.69	4.83 4.79	5.60 5.59
<b>Ph -PX</b>	62	245	C <sub>32</sub> H <sub>24</sub> N <sub>2</sub> S <sub>2</sub> (500,7) <i>m/z</i> = 500 (M <sup>+</sup> )	76.77 76.68	4.83 4.82	5.60 5.51



**Table 15** 1,8-Naphthalimide-twins (NI)

Compound	Yield (%)	$T_m$ (°C)	MS	Elemental analysis		
				calcd.: C	H	N
				found: C	H	N
NI-2	74	375	$C_{26}H_{16}N_2O_4$ (420,4)	74.28	3.84	6.66
			$m/z = 420$ (M <sup>+</sup> )	73.98	3.81	6.60
NI-3	58	319	$C_{27}H_{18}N_2O_4$ (434,5)	74.65	4.18	6.45
			$m/z = 434$ (M <sup>+</sup> )	74.36	4.11	6.34
NI-4	63	346	$C_{28}H_{20}N_2O_4$ (448,5)	74.99	4.49	6.25
			$m/z = 448$ (M <sup>+</sup> )	74.77	4.41	6.30
NI-5	80	274	$C_{29}H_{22}N_2O_4$ (462,5)	75.31	4.79	6.06
			$m/z = 462$ (M <sup>+</sup> )	75.00	4.67	6.01
NI-6	74	262	$C_{30}H_{24}N_2O_4$ (476,5)	75.62	5.08	5.88
			$m/z = 476$ (M <sup>+</sup> )	75.35	4.93	5.89
NI-7	70	191	$C_{31}H_{26}N_2O_4$ (490,6)	75.90	5.34	5.71
			$m/z = 490$ (M <sup>+</sup> )	75.77	5.34	5.79
NI-8	66	206	$C_{32}H_{28}N_2O_4$ (504,6)	76.17	5.59	5.55
			$m/z = 504$ (M <sup>+</sup> )	75.83	5.50	5.42
NI-9	71	175	$C_{33}H_{30}N_2O_4$ (518,6)	76.34	5.83	5.40
			$m/z = 518$ (M <sup>+</sup> )	76.28	5.85	5.49
NI-10	77	173	$C_{34}H_{32}N_2O_4$ (532,6)	76.67	6.06	5.26
			$m/z = 532$ (M <sup>+</sup> )	76.49	6.12	5.30
NI-12	80	166	$C_{36}H_{36}N_2O_4$ (560,7)	77.12	6.47	5.00
			$m/z = 560$ (M <sup>+</sup> )	76.73	6.49	5.03
NI-MP	35	371	$C_{30}H_{16}N_2O_4$ (468,5)	76.92	3.44	5.98
			$m/z = 468$ (M <sup>+</sup> )	76.68	3.47	6.05
NI-PP	57	dec.	$C_{30}H_{16}N_2O_4$ (468,5)	76.92	3.44	5.98
			$m/z = 468$ (M <sup>+</sup> )	76.73	3.45	6.10
NI-MX	60	327	$C_{32}H_{20}N_2O_4$ (496,5)	77.41	4.06	5.64
			$m/z = 496$ (M <sup>+</sup> )	77.23	3.97	5.71
NI-PX	40	423	$C_{32}H_{20}N_2O_4$ (496,5)	77.41	4.06	5.64
			$m/z = 496$ (M <sup>+</sup> )	77.19	4.01	5.74
NI-ME	51	427	$C_{37}H_{22}N_2O_4$ (558,6)	79.56	3.97	5.01
			$m/z = 558$ (M <sup>+</sup> )	79.40	4.05	5.12
NI-ET	56	454 (dec.)	$C_{38}H_{24}N_2O_4$ (572,6)	79.71	4.22	4.89
			$m/z = 572$ (M <sup>+</sup> )	79.60	4.09	4.92

**Table 16** Pyrene-twins (PY)

Compound	Yield (%)	$T_m$ (°C)	MS	Elemental analysis		
				calcd.: C	H	N
				found: C	H	N
PY-0	86	311	$C_{34}H_{20}N_2$ (456,6)	89.45	4.41	6.14
			$m/z = 456$ (M <sup>+</sup> )	89.64	4.33	6.03
PY-2	84	238	$C_{36}H_{24}N_2$ (484,6)	89.23	4.99	5.78
			$m/z = 484$ (M <sup>+</sup> )	89.34	4.96	5.70
PY-3	94	189	$C_{37}H_{26}N_2$ (498,6)	89.13	5.25	5.62
			$m/z = 498$ (M <sup>+</sup> )	89.14	5.09	5.58
PY-4	89	230	$C_{38}H_{28}N_2$ (512,7)	89.03	5.51	5.46
			$m/z = 512$ (M <sup>+</sup> )	89.01	5.48	5.49
PY-5	73	141	$C_{39}H_{30}N_2$ (526,7)	88.94	5.74	5.32
			$m/z = 526$ (M <sup>+</sup> )	88.85	5.71	5.41
PY-6	93	150	$C_{40}H_{32}N_2$ (540,7)	88.85	5.97	5.18
			$m/z = 540$ (M <sup>+</sup> )	88.99	5.84	5.17
PY-7	95	134	$C_{41}H_{34}N_2$ (554,7)	88.77	6.18	5.05
			$m/z = 554$ (M <sup>+</sup> )	88.79	6.10	4.97
PY-8	93	167	$C_{42}H_{36}N_2$ (568,8)	88.69	6.38	4.93
			$m/z = 568$ (M <sup>+</sup> )	88.74	6.41	4.89
PY-12	81	131	$C_{46}H_{44}N_2$ (624,9)	88.42	7.10	4.48
			$m/z = 624$ (M <sup>+</sup> )	88.66	6.98	4.36
PYDAMX	72	168	$C_{42}H_{28}N_2$ (560,7)	89.97	5.03	5.00
			$m/z = 560$ (M <sup>+</sup> )	90.04	5.06	4.87
PYDAPX	75	209	$C_{42}H_{28}N_2$ (560,7)	89.97	5.03	5.00
			$m/z = 561$ (M <sup>+</sup> )	90.05	5.04	4.91
PYDADC	66	246	$C_{47}H_{42}N_2$ (634,9)	88.92	6.67	4.41
			$m/z = 635$ (M <sup>+</sup> )	89.00	6.62	4.30
PYDADPE	75	212	$C_{46}H_{28}N_2O$ (624,7)	88.44	4.53	4.48
			$m/z = 624$ (M <sup>+</sup> )	88.40	4.60	4.42
PYDADPM	83	232	$C_{47}H_{30}N_2$ (622,8)	90.64	4.86	4.50
			$m/z = 622$ (M <sup>+</sup> )	90.60	4.89	4.41
PYDADB	78	293 (dec.)	$C_{48}H_{32}N_2$ (636,8)	90.53	5.07	4.40
			$m/z = 636$ (M <sup>+</sup> )	90.38	5.18	4.37
PYDANA	63	345 (dec.)	$C_{44}H_{26}N_2$ (582,7)	90.70	4.50	4.81
			$m/z = 582$ (M <sup>+</sup> )	90.61	4.60	4.75

The following diamino-compounds were used: hydrazine sulfate, 1,2-diaminoethane, 1,3-diamino-propane, 1,4-diaminobutane, 1,5-diaminopentane, 1,6-diaminohexane, 1,7-diaminooheptane, 1,8-diaminooctane, 1,12-diaminododecane, 1,3-bis(aminomethyl)benzene, 1,4-bis(amino-methyl)benzene, bis(4-aminophenyl)methane, 1,2-bis(4-aminophenyl)-ethane, 4,4'-methylenedicyclohexylamin, 4,4'-diaminodiphenylether, 1,5-diaminonaphthalin.

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